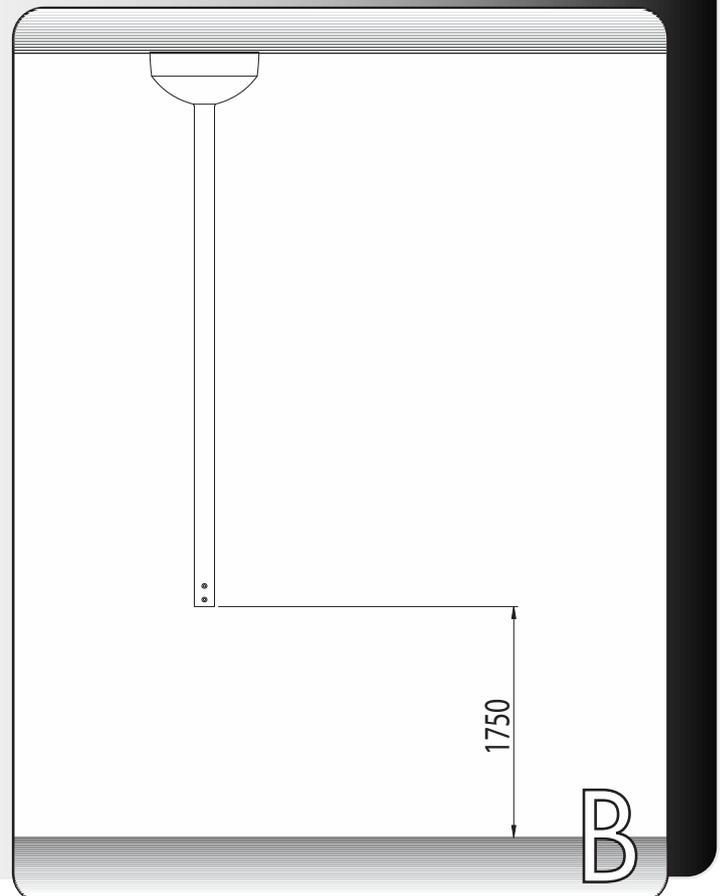
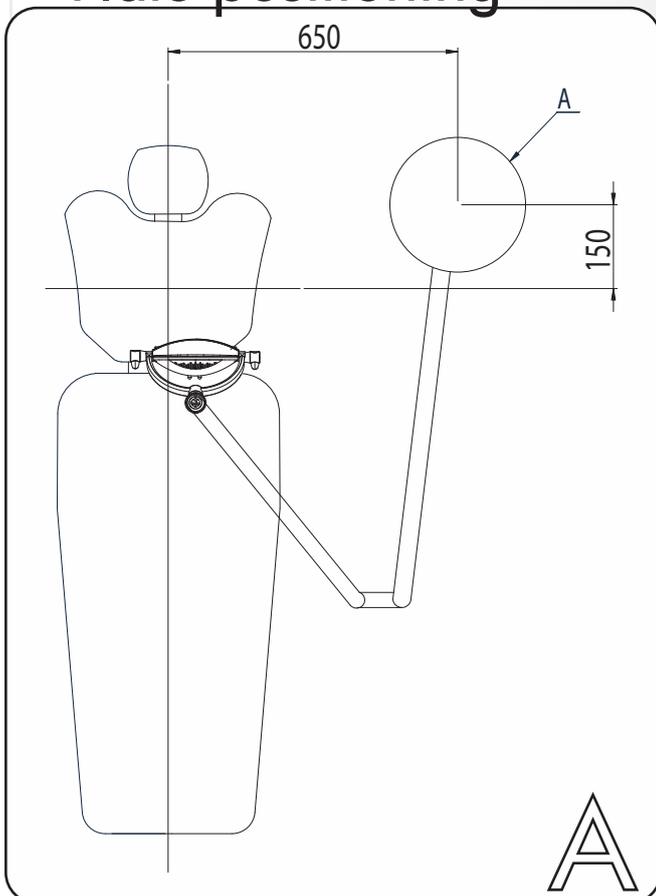




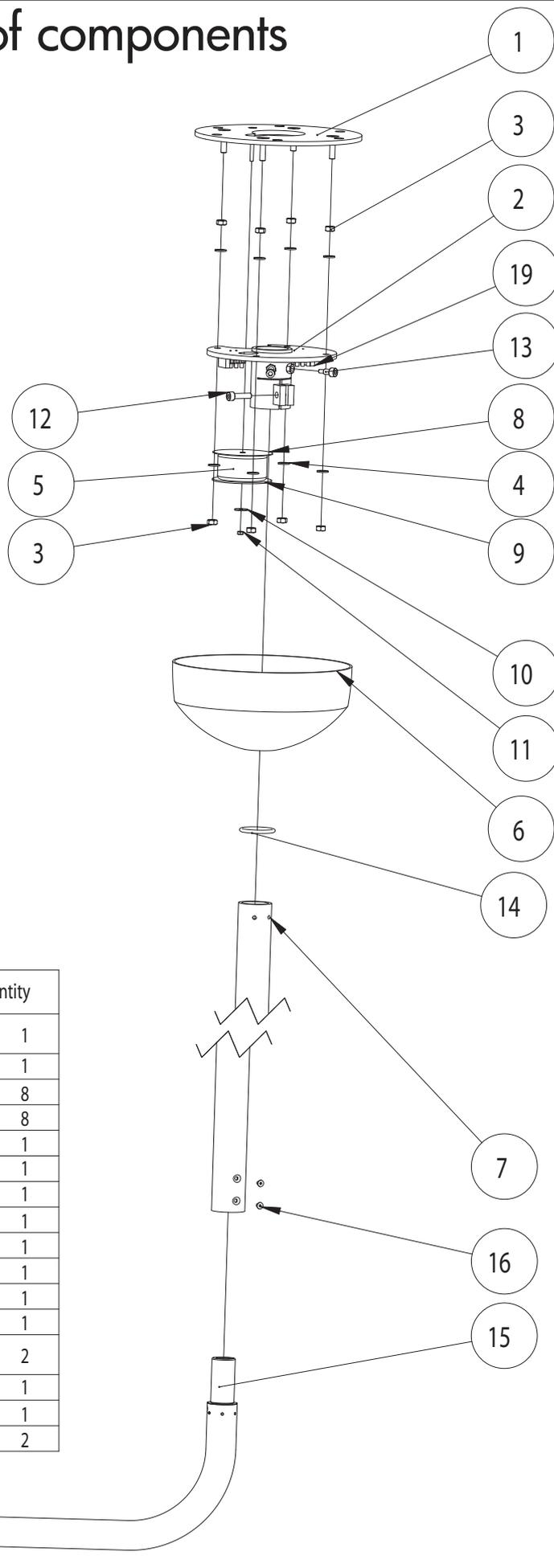
## ASSEMBLY INSTRUCTIONS

- Assembly must be performed by qualified technicians.
- The power supply at the installation premises must be disconnected during works.
- Inspect the premises, assessing the conditions of the roof and whether it is capable of supporting the weight of the application.
- Refer to fig.A and fig.B to position the base.

### Plate positioning



# Exploded view of components



Item #	Part #	Quantity
1	Base Assembly	1
2	Adjustable Plate	1
3	M8 Nut	8
4	d8 Washer	8
5	Transformer	1
6	Crown	1
7	pole	1
8	Insulator	1
9	Transformer Stop	1
10	d8 Washer	1
11	M5 Nut	1
12	TCE M8x30 screw	1
13	TCE M8x30 turned screw	2
14	O-Ring	1
15	Straight Arm	1
16	TSE M5x8 screw	2



## ASSEMBLY INSTRUCTIONS

- Referring to fig.C, fasten the drilling template to the roof and create six holes that correspond to the respective directions.
- Insert the plugs in the holes made and fasten the plate (1) to the roof, referring to fig.D.
- Insert the appropriate length pole (7) in the relative adjustable plate housing (2). Referring to fig.E, tighten the pole with the screws (12). Insert the appropriate drilled bush in the housing and use it as a drilling guide for the pole. Perform this operation on both holes.
- Insert screws (13) in their housings, as per fig.F
- Insert 4 M8 flanged nuts in the threaded attachments, insert the adjustable plate (2), insert 4 M8 nuts. Adjust the proper flatness of the two plates, referring to fig.G.
- Referring to fig.F, insert the transformer (5) and fasten it with its nut (11) and washer (10).
- Insert a lead line to hook the cable to the arm (15), to be able to perform an electrical connection at a later time.
- Insert the crown (6) and the O-ring (14) to tighten everything on the pole, referring to fig.I.
- Insert the arm shank (15) in the pole (7), taking care to loosen the screws (16) and then screw them later, after having inserted the arm (15) for tightening.

# Assembly phases

